

Work Order ID 66871

Tuesday, March 01, 2011 12:50:43 PM

Page 1

Item ID: D206-728-211

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube Protector

Start Date: 3/1/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 3/1/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-728-211 CHG001

110

0.00



Packaging

Packaging

Memo

0.00

Packaging

Photocopy bluefile and create labels per PPP D206-728-211 CHG001

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sup Tony

Subsler

Pick kit

11-03-1

11/3/11 (2x)

Sup 1/03/11

(2)

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Page 2

Item ID: D206-728-211

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube Protector

Start Date: 3/1/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 3/1/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-728-213 □ Location: 62 □ PPP Rev: 4

1/13/11

20

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

11/03/01

11-0301

Picklist Print

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Page 1

Work Order ID: 66871

Parent Item: D206-728-211

Parent Item Name: Skidtube Protector

Start Date: 3/1/2011

Required Date: 3/1/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: Rev IPP:A05.10.19 New issue KJ/EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10L Washer	NAS1149D0332J	Purchased	No			120	Each	4.0000	24	48		11/17/10	11/3/11
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST335			4						
					11912		4						
D3340-1 Fwd Skidtube Protector		Manufactured	No			120	Each	18.0000	1	18		11/3/11	11/3/11
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST498			18						
					25187		8						
					35698		10						
D3340-9 Aft Skidtube Protector		Manufactured	No			120	Each	21.0000	1	21		11/3/11	11/3/11
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST499			21						
					25191		9						
					35704		12						
MS27039-1-08 Screw		Purchased	No			110	Each	1,163.000	24	48		11/3/11	11/3/11
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST291			1163						
					110835		367						
					115108		796						

5.0 PARTS LIST

REFERENCE ONLY

206 A/ B SERIES

Qty -111	Qty -211	Qty -213	Qty -113	Qty -215	Part Number	Description
						206 A/B HIGH/LOW GEAR
X					D206-728-111	REPLACEMENT WEARPAD KIT
						206 A/B LOW GEAR
	X				D206-728-211	SKIDTUBE PROTECTOR KIT
						206 A/B HIGH GEAR
		X			D206-728-213	SKIDTUBE PROTECTOR KIT
						206 A/B FLOAT GEAR
			X		D206-728-113	REPLACEMENT WEARPAD KIT
				X	D206-728-215	SKIDTUBE PROTECTOR KIT
5			5	1	D3339-3	CENTER WEARPAD
1					D3339-5	FORWARD WEARPAD
			1		D3339-7	LONG FORWARD WEARPAD
			1	1	D3339-9	AFT WEARPAD
	1				D3340-1	FORWARD SKIDTUBE PROTECTOR
		1			D3340-3	FORWARD SKIDTUBE PROTECTOR
				1	D3340-5	FORWARD SKIDTUBE PROTECTOR
	1	1			D3340-9	AFT SKIDTUBE PROTECTOR
				1	D3340-11	CENTER SKIDTUBE PROTECTOR
				1	D3340-23	AFT SKIDTUBE PROTECTOR
24	24	24	38	38	MS27039-1-08	SCREW
24	24	24	38	38	AN960JD10L	WASHER
			8	8	NAS1330C3K116	BLIND INSERT

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Revision: A

Date: 05.08.03